Material Safety Data Sheet

ACS Material Mesoporous Silica Molecular Sieve
MCM-41

Table of Contents

| 1 – Product and Company Identification | 9 – Physical and Chemical Properties |
| 2 – Composition / Information on Ingredients | 10 – Stability and Reactivity |
| 3 – Hazards Identification | 11 – Toxicological Information |
| 4 – First Aid Measures | 12 – Ecological Information |
| 5 – Firefighting Measures | 13 – Disposal Considerations |
| 6 – Accidental Release Measures | 14 – Transport Information |
| 7 – Handling and Storage | 15 – Regulatory Information |
| 8 – Exposure Controls, Personal Protection | 16 – Other Information |

Revision: 072715
1. Product and Company Identification

**Product Name:** ACS Material Mesoporous Silica Molecular Sieve MCM-41.

**Synonyms:** Silica, SiO$_2$, Mesoporous Silica, Molecular Sieve, type MCM-41.

**CAS NO.:** 7631-86-9.

**Contact Information:**
Manufacturer: ACS Material, LLC.
Address: 18 Vernon Street, Medford, MA 02155
Phone: (866)-227-0656
Fax: (781)-518-0284
E-Mail: contact@acsmaterial.com

2. Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No</th>
<th>Amount</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silica</td>
<td>7631-86-9</td>
<td>&gt;99.0%</td>
</tr>
<tr>
<td>Sodium Oxide</td>
<td>1313-59-3</td>
<td>&lt;0.5%</td>
</tr>
</tbody>
</table>

3. Hazards Identification

**Safety Data**

HMIS Ratings: Health=0, Flammability=0, Reactivity=1, Personal Protection=E.

Lab Protective Equip: Goggles, gloves, lab coat

**Potential Acute Health Effects**

Slightly hazardous in case of skin contact (irritant), of eye contact (irritant), of ingestion, of inhalation. The amount of tissue damage depends on length of contact. Skin contact can produce inflammation and blistering. Inhalation of dust will produce irritation to gastro-intestinal or respiratory tract, characterized by burning, sneezing and coughing. Severe over-exposure can produce lung damage, choking, unconsciousness or death.

**Potential Chronic Health Effects:**

Slightly hazardous in case of inhalation. CARCINOGENIC EFFECTS: Classified 1 (Proven for human.) by IARC, 1 (Clear evidence.) by NTP, + (Proven.) by OSHA, +(Proven.) by NIOSH [Quartz]. Classified A2 (Suspected for human.) by ACGIH [Quartz]. Classified A4 (Not classifiable for human or animal.) by ACGIH [Aluminum oxide]. Classified A3 (Proven for animal.) by ACGIH [Silicon Dioxide, Amorphous]. Classified 3 (Not classifiable for human.) by IARC [Silicon Dioxide, Amorphous]. MUTAGENIC EFFECTS: Mutagenic for mammalian somatic cells. [Quartz]. TERATOGENIC EFFECTS: Classified
None. For human [Aluminum oxide], DEVELOPMENTAL TOXICITY: Not available. The substance may be toxic to lungs. Repeated or prolonged exposure to the substance can produce target organs damage.

4. First Aid Measures

**Skin Contact:** In case of contact, immediately flush skin with plenty of water. Cover the irritated skin with an emollient. Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention.

**Serious Skin Contact:**
Wash with a disinfectant soap and cover the contaminated skin with an anti-bacterial cream. Seek immediate medical attention.

**Eye Contact:** Check for and remove any contact lenses. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if irritation occurs.

**Inhalation:**
If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

**Serious Inhalation:** Not available.

**Ingestion:**
Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention if symptoms appear.

**Serious Ingestion:** Not available.

5. Fire Fighting Measures

**Flammability of the Product:** Non-flammable.

**Auto-Ignition Temperature:** Not applicable.

**Flash Points:** Not applicable.

**Flammable Limits:** Not applicable.

**Products of Combustion:** Not available.

**Fire Hazards in Presence of Various Substances:** Not applicable.

**Explosion Hazards in Presence of Various Substances:**
Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.

**Fire Fighting Media and Instructions:** Not applicable.

**Special Remarks on Fire Hazards:**
Powerful oxiders may cause fire. [Quartz] Chlorine Trifluoride reacts violently with Aluminum Oxide producing a flame.[Aluminum Oxide] Magnesium Oxide may ignite and explode when heated with
sublimed sulfur, magesium powder, or aluminum powder. It reacts violently with interhalogens (bromine pentafluoride, chlorine trifluoride) and produces flame. When combined with phosphorus pentachloride, it incandesces. [Magnesium Oxide]

**Special Remarks on Explosion Hazards:**
Powerful oxiders or metals may cause explosions. [Quartz] Magnesium Oxide may ignite and explode when heated with sublimed sulfur, magesium powder, or aluminum powder. [Magnesium Oxide]

### 6. Accidental Release Measures

**Small Spill:**
Use appropriate tools to put the spilled solid in a convenient waste disposal container. If necessary: Neutralize the residue with a dilute solution of acetic acid. Finish cleaning by spreading water on the contaminated surface and dispose of according to local and regional authority requirements.

**Large Spill:**
Stop leak if without risk. Do not get water inside container. Do not touch spilled material. Use water spray to reduce vapors. Prevent entry into sewers, basements or confined areas; dike if needed. Call for assistance on disposal. Finish cleaning by spreading water on the contaminated surface and allow to evacuate through the sanitary system. Be careful that the product is not present at a concentration level above TLV. Check TLV on the MSDS and with local authorities.

### 7. Handling and Storage

**Precautions:**
Keep container dry. Do not ingest. Do not breathe dust. Never add water to this product. If ingested, seek medical advice immediately and show the container or the label. Avoid contact with skin and eyes.

**Storage:** Keep container tightly closed. Keep container in a cool, well-ventilated area. Hygroscopic

### 8. Exposure Controls, Personal Protection

**Engineering Controls:**
Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

**Personal Protection:**
Splash goggles. Lab coat. Dust respirator. Be sure to use an approved/certified respirator or equivalent. Gloves.

**Personal Protection in Case of a Large Spill:**
Splash goggles. Full suit. Dust respirator. Boots. Gloves. A self contained breathing apparatus should be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.

**Exposure Limits:**

Quartz TWA: 0.05 (mg/m3) from ACGIH (TLV) [United States] [1999] Inhalation Respirable. TWA: 0.1 (mg/m3) from OSHA (PEL) [United States] Inhalation Respirable. TWA: 0.3 (mg/m3) [United Kingdom (UK)] Inhalation Respirable. TWA: 0.2 (mg/m3) [Australia] Inhalation TWA: 0.1 (mg/m3) [Canada] Inhalation Respirable. Aluminum oxide TWA: 10 (mg/m3) from ACGIH (TLV) [United States] Inhalation Total. TWA: 10 (mg/m3) [Canada] Inhalation Total. TWA: 5 (mg/m3) from OSHA (PEL) [United States] Inhalation Respirable. TWA: 15 from OSHA (PEL) [United States] Inhalation Total. TWA: 10 [United Kingdom (UK)] Inhalation Total. TWA: 4 [United Kingdom (UK)] Inhalation Respirable. Silicon Dioxide, Amorphous TWA: 2 (mg/m3) [Australia] Inhalation Respirable. TWA: 6 (mg/m3) [United Kingdom (UK)] Inhalation Respirable. Calcium oxide TWA: 2 (mg/m3) from ACGIH (TLV) [United States] TWA: 2 (mg/m3) [Canada] TWA: 5 (mg/m3) from OSHA (PEL) [United States] Consult local authorities for acceptable exposure limits.

**9. Physical and Chemical Properties**

Physical state and appearance: Solid.
Odor: Not available.
Taste: Not available.
Molecular Weight: Not applicable.
Color: Tan.
pH (1% soln/water): Basic.
Boiling Point: Not available.
Melting Point: Not available.
Critical Temperature: Not available.
Specific Gravity: Weighted average: Not available
Vapor Pressure: Not applicable.
Vapor Density: Not available.
Volatility: Not available.
Odor Threshold: Not available.
Water/Oil Dist. Coeff.: The product is insoluble in water and oil.
Ionicity (in Water): Not available.
Dispersion Properties: Is not dispersed in cold water, hot water.
Solubility: Insoluble in cold water, hot water, methanol, diethyl ether, n-octanol, acetone.
10. Stability and Reactivity

**Stability:** The product is stable.

**Instability Temperature:** Not available.

**Conditions of Instability:** Incompatible materials, moisture, excess dust generation

**Incompatibility with various substances:**
May be slightly reactive to reactive with oxidizing agents, acids Slight reactive with moisture.

**Corrosivity:** Non-corrosive in presence of glass.

**Special Remarks on Reactivity:**
Hygroscopic. Reacts with water to evolve heat. Sudden contact with high concentrations of chemicals having high heats of adsorption such as elefins, HCl, etc. When first wetted, the product can heat up to the boiling point of water. Flood with water to cool material. [Molecular Sieve mixture] Incompatible with fluoride, oxygen difluoride, chlorine trifluoride. May react vigorously with vinyl acetate vapor. [Silicon Dioxide] Incompatibility with powerful oxidizers: fluorine, chlorine trifluoride, manganese trioxide, oxygen difluoride, hydrogen peroxide, etc.; Incompatible with acetylene and ammonia. This chemical is attacked by Hydrogen Fluoride. Silica will dissolve in Hydrofluoric Acid and produce the corrosive gas Silicon Tetrafluoride (SiF4). [Quartz] Chlorine Trifluoride reacts violently with Aluminum Oxide producing a flame. Ethylene oxide may polymerize violently when in contact with highly catalytic surfaces such as pure Aluminum Oxide. Reacts with hot chlorinated rubber. [Aluminum Oxide] Reacts violently with water [Sodium Oxide] Reacts violently with CIF3 (Chlorine Trifluoride) and PC15 (Phosphorous Pentachloride). Hygroscopic. Air Sensitive. Readily absorbs moisture and carbon dioxide when exposed to air. Hydrates slowly in contact with moisture. Takes up carbon dioxide and water from the air. This happens more readily for the light form vs. the heavy form. Slight alkaline reaction to water. [Magnesium Oxide]

**Special Remarks on Corrosivity:** Not available.

**Polymerization:** Will not occur.

11. Toxicological Information

**Routes of Entry:** Inhalation. Ingestion.

**Toxicity to Animals:** Not available.

**Chronic Effects on Humans:**
CARCINOGENIC EFFECTS: Classified 1 (Proven for human.) by IARC, 1 (Clear evidence.) by NTP, + (Proven.) by OSHA, + (Proven.) by NIOSH [Quartz]. Classified A2 (Suspected for human.) by ACGIH [Quartz]. Classified A4 (Not classifiable for human or animal.) by ACGIH [Aluminum oxide]. Classified A3 (Proven for animal.) by ACGIH [Silicon Dioxide, Amorphous]. Classified 3 (Not classifiable for human.) by IARC [Silicon Dioxide, Amorphous]. MUTAGENIC EFFECTS: Mutagenic for mammalian somatic cells. [Quartz]. TERATOGENIC EFFECTS: Classified None. for human [Aluminum oxide]. May cause damage to the following organs: lungs.
Other Toxic Effects on Humans: Slightly hazardous in case of skin contact (irritant), of ingestion, of inhalation.

Special Remarks on Toxicity to Animals: Not available.

Special Remarks on Chronic Effects on Humans: Contains about 1% Quartz which may cause cancer. Quartz has been classified by IARC as a class 1 carcinogen.

Special Remarks on other Toxic Effects on Humans:

Potential Health Effects Skin: May cause skin irritation. The product gets hot as it first adsorbs water. Eyes: Dust and /or product may cause eye discomfort and/or irritation. Ingestion: The product gets hot as it first adsorbs water. Burns to moist body tissues may result if contact is prolonged. Inhalation: Exposure to dust particles generated from this material may cause irritation of the respiratory tract and may cause lung injury/cancer. Repeated and prolonged inhalation of crystalline silica in the form of quartz from occupational sources may cause cancer.

12. Ecological Information

Ecotoxicity: Not available.

BOD5 and COD: Not available.

Products of Biodegradation: Possibly hazardous short term degradation products are not likely. However, long term degradation products may arise.

Toxicity of the Products of Biodegradation: The products of degradation are less toxic than the product itself.

Special Remarks on the Products of Biodegradation: Not available.

13. Disposal Considerations

Waste Disposal:
Waste must be disposed of in accordance with federal, state and local environmental control regulations.

14. Transport Information
Not regulated.

15. Regulatory Information

Federal and State Regulations:
California prop. 65: This product contains the following ingredients for which the State of California has found to cause cancer, birth defects or other reproductive harm, which would require a warning under the statute: Quartz California prop. 65: This product contains the following ingredients for which the State of California has found to cause cancer which would require a warning under the statute: Quartz Connecticut
hazardous material survey: Calcium oxide Illinois toxic substances disclosure to employee act: Aluminum oxide; Calcium oxide Rhode Island RTK hazardous substances: Aluminum oxide; Calcium oxide Pennsylvania RTK: Quartz; Silicon Dioxide, Amorphous; Calcium oxide Florida: Quartz Minnesota: Quartz; Aluminum oxide; Silicon Dioxide, Amorphous; Calcium oxide Massachusetts RTK: Quartz; Aluminum oxide; Silicon Dioxide, Amorphous; Calcium oxide New Jersey: Quartz; Aluminum oxide; Silicon Dioxide, Amorphous; Calcium oxide New Jersey spill list: Aluminum oxide TSCA 8(b) inventory: Quartz; Aluminum oxide; Sodium Oxide; Silicon Dioxide, Amorphous; Calcium oxide


**Other Classifications:**

**WHMIS (Canada):** Not controlled under WHMIS (Canada).

**DSCL (EEC):**
Not available. S24/25- Avoid contact with skin and eyes.

**HMIS (U.S.A.):**
Health Hazard: 1
Fire Hazard: 0
Reactivity: 1
Personal Protection: E

**National Fire Protection Association (U.S.A.):**
Health: 1
Flammability: 0
Reactivity: 1
Specific hazard:

**Protective Equipment:**
Gloves. Lab coat. Dust respirator. Be sure to use an approved/certified respirator or equivalent. Splash goggles.

16. Other Information

**Label Precautions:** Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing dust or vapors. Keep container closed. Use only with adequate ventilation.

**Label First Aid:** If swallowed, induce vomiting immediately as directed by medical personnel. Never give anything by mouth to an unconscious person. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. In case of contact, immediately flush eyes or skin with plenty of water for at least 15 minutes. Remove contaminated clothing and shoes. Wash clothing before reuse. In all cases, seek medical attention.

**Product Use:** Laboratory Reagent.
Disclaimer: ACS Material, LLC believes that the information in this Material Safety Data Sheet is accurate and represents the best and most current information available to us. ACS Material makes no representations or warranties either express or implied, regarding the suitability of the material for any purpose or the accuracy of the information contained within this document. Accordingly, ACS Material will not be responsible for damages resulting from use of or reliance upon this information.