SECTION 1: IDENTIFICATION OF THE PRODUCT AND OF THE COMPANY

1.1 Product identifiers
Product Name: ACS Material CVD Graphene on Silicon
Brand: ACS Material LLC
CAS-No.: 7782-42-5 (graphite), 7440-21-3 (silicon)

1.2 Relevant identified uses of the substance or mixture and uses advised against
Identified uses: Laboratory chemicals, Manufacturing of substances

1.3 Details of the supplier of the safety data sheet
Company: ACS MATERIAL LLC
959 E Walnut Street, Suite 100
Pasadena, CA 91106
USA
Telephone: +1 (866)-227-0656
Fax: +1 (781)-518-0284

1.4 Emergency telephone number
Emergency Phone #: +1 (866)-227-0656

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture
Classification according to Regulation (EC) No 1272/2008 [EU-GHS/CLP]
Eye irritation (Category 2), H319
Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335
Specific target organ toxicity - repeated exposure (Category 2), H373
For the full text of the H-Statements mentioned in this Section, see Section 16.

Classification according to EU Directives 67/548/EEC or 1999/45/EC
Xi Irritant R36/37
Xn Harmful R48/20
For the full text of the R-phrases mentioned in this Section, see Section 16.

2.2 Label elements
Labelling according Regulation (EC) No 1272/2008 [CLP]

Pictogram

Signal word Warning

Hazard statement(s)
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statement(s)
P261 Avoid breathing dust.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Supplemental Hazard Statements None

2.3 Other hazards
None.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances
Substance name : ACS Material CVD Graphene on Silicon
CAS-No : 7782-42-5 (graphite), 7440-21-3 (silicon)
Synonyms : Graphene, Graphite Nanoplates, Graphene sheets, Exfoliated Graphite

3.2 Mixtures

Hazardous ingredients according to Regulation (EC) No 1272/2008

<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz</td>
<td>STOT RE 2; H373</td>
<td>&lt;= 100 %</td>
</tr>
<tr>
<td>CAS-No.</td>
<td>14808-60-7</td>
<td></td>
</tr>
<tr>
<td>EC-No.</td>
<td>238-878-4</td>
<td></td>
</tr>
</tbody>
</table>

<p>| Graphene-like carbon | Eye Irrit. 2; STOT SE 3; H319, H335 | &lt;= 100 % |</p>
<table>
<thead>
<tr>
<th>Component</th>
<th>Classification</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Quartz</td>
<td>Xn, R48/20</td>
<td>&lt;= 100 %</td>
</tr>
<tr>
<td>CAS-No. 14808-60-7</td>
<td></td>
<td></td>
</tr>
<tr>
<td>EC-No. 238-878-4</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Graphene-like carbon</td>
<td>Xi, R36/37</td>
<td>&lt;= 100 %</td>
</tr>
</tbody>
</table>

For the full text of the phrases mentioned in this Section, see Section 16.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Flush eyes with water as a precaution.

If swallowed
Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11.

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media
Use carbon dioxide, dry chemical extinguishing agents, dry sand or dry ground dolomite.

5.2 Special hazards arising from the substance or mixture
Carbon oxides, silicon oxides

5.3 Advice for firefighters
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information
No data available

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Use personal protective equipment. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.

For personal protection see section 8.

6.2 Environmental precautions
Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up
Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For disposal see section 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling
Suitable extinguishing media
Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Provide appropriate exhaust ventilation at places where dust is formed. Normal measures for preventive fire protection. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place.

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters
Components with workplace control parameters
Contains no substances with occupational exposure limit values.

8.2 Exposure controls
Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

8.3 Personal protective equipment

**Eye/face protection**
Safety glasses with side-shields conforming to EN166 Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

**Skin protection**
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

**Body Protection**
Impervious clothing recommended. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

**Respiratory protection**
For nuisance exposures use type P95 (US) or type P1 (EU EN 143) particle respirator. For higher level protection use type OV/AG/P99 (US) or type ABEK-P2 (EU EN 143) respirator cartridges. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

**Control of environmental exposure**
Do not let product enter drains.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

1) Appearance
   Form: Solid

2) Odour
   Odorless

3) Odour Threshold
   No data available

4) pH
   No data available

5) Melting point/freezing point
   No data available

6) Initial boiling point and boiling range
   No data available

7) Flash point
   Not applicable

8) Evaporation rate
   No data available

9) Flammability (solid, gas)
   No data available

10) Upper/lower flammability or explosive limits
    No data available

11) Vapour pressure
    No data available
9.2 Other safety information
No data available

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity
No data available

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
No data available

10.5 Incompatible materials
Strong oxidizing agents, Fluorine, Chlorine trifluoride

10.6 Hazardous decomposition products
Other decomposition products - No data available
In the event of fire: see section 5.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
No data available

Skin corrosion/irritation
No data available

Serious eye damage/eye irritation
No data available
Respiratory or skin sensitisation
No data available

Germ cell mutagenicity
No data available

Carcinogenicity
IARC: 1 - Group 1: Carcinogenic to humans (Quartz)

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

Additional Information
RTECS: No available

Prolonged inhalation of crystalline silica may result in silicosis, a disabling pulmonary fibrosis characterized by fibrotic changes and miliary nodules in the lungs, a dry cough, shortness of breath, emphysema, decreased chest expansion, and increased susceptibility to tuberculosis. In advanced stages, loss of appetite, pleuritic pain, and total incapacity to work. Advanced silicosis may result in death due to cardiac failure or destruction of lung tissue. Crystalline silica is classified as group 1 "known to be carcinogenic to humans" by IARC and "sufficient evidence" of carcinogenicity by the NTP. The chronic health risks are associated with respirable particles of 3-4 um over protracted periods of time. Currently, there is a limited understanding of the mechanisms of quartz toxicity, including its mechanisms for lung carcinogenicity. Additional studies are needed to determine whether the cell transforming activity of quartz is related to its carcinogenic potential.
Liver - Irregularities - Based on Human Evidence

SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity
See section 11.

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
12.5 **Results of PBT and vPvB assessment**
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 **Other adverse effects**
No data available

### SECTION 13: DISPOSAL CONSIDERATIONS

13.1 **Waste treatment methods**

**Product**
Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

**Contaminated packaging**
Dispose of as unused product.

### SECTION 14: TRANSPORT INFORMATION

14.1 **UN number**

<table>
<thead>
<tr>
<th>ADR/RID:</th>
<th>IMDG:</th>
<th>IATA:</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

14.2 **UN proper shipping name**

<table>
<thead>
<tr>
<th>ADR/RID:</th>
<th>IMDG:</th>
<th>IATA:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not dangerous goods</td>
<td>Not dangerous goods</td>
<td>Not dangerous goods</td>
</tr>
</tbody>
</table>

14.3 **Transport hazard class(es)**

<table>
<thead>
<tr>
<th>ADR/RID:</th>
<th>IMDG:</th>
<th>IATA:</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

14.4 **Packaging group**

<table>
<thead>
<tr>
<th>ADR/RID:</th>
<th>IMDG:</th>
<th>IATA:</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

14.5 **Environmental hazards**

<table>
<thead>
<tr>
<th>ADR/RID:</th>
<th>IMDG Marine pollutant:</th>
<th>IATA:</th>
</tr>
</thead>
<tbody>
<tr>
<td>no</td>
<td>no</td>
<td>no</td>
</tr>
</tbody>
</table>

14.6 **Special precaution for user**
No data available

### SECTION 15: REGULATORY INFORMATION

15.1 **Safety, health and environmental regulations/legislation specific for the substance or mixture**

No data available
No data available

15.2 Chemical Safety Assessment
For this product a chemical safety assessment was not carried out

SECTION 16: OTHER INFORMATION

Full text of H-statements referred to under sections 2 and 3.

Eye Irrit.  Eye irritation
H319    Causes serious eye irritation.
H335    May cause respiratory irritation.
H373    May cause damage to organs through prolonged or repeated exposure.
STOT SE  Specific target organ toxicity - single exposure
STOT RE  Specific target organ toxicity - repeated exposure

Full text of R-phrases referred to under sections 2 and 3

Xi    Irritant
R36/37 Irritating to eyes and respiratory system.
R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.
Xn    Harmful

Further information

Disclaimer: ACS Material, LLC believes that the information in this Safety Data Sheet is accurate and represents the best and most current information available to us. ACS Material makes no representations or warranties either express or implied, regarding the suitability of the material for any purpose or the accuracy of the information contained within this document. Accordingly, ACS Material will not be responsible for damages resulting from use of or reliance upon this information.